SOUDAL

Technical Data Sheet

TRANSPACRYL

Technical Data:

Base	Acrylic Dispersion
Consistency	Pasta
Curing System	Physical drying
Skin formation (20°C/65% R.H.)	Approx. 30 min.
Shrinkage (DIN 52451)	Approx. 35%
Specific Gravity (DIN 53479B)	1.06 g/mL
Temperature Resistance	-20°C to +70°C
Maximum allowed Distortion	15%
Water absorption	In case of short term exposure (24 hrs) a slight 'clouding' will occur In case of long term exposure (14 days) the product will get white again and lose its mechanical properties

* This varies according to ambient conditions such as temperature, humidity, substrate etc.

Product:
Transpacryl is a high-quality transparent, plasto-elastic one-component joint sealant based on acrylic dispersions.

Characteristics:
- Transparent after curing
- Very good adhesion on many porous surfaces
- Good adhesion on anodized aluminium
- Can be painted over after curing

Applications:
- Sealing compound for cracks in concrete and plaster
- Joints with movements up to 15%.
- Connection joints in the building industry
- Joints between windowsills, between skirting-board and floor, between brickwork, etc.
- Sanitairy applications

Packaging:
Colour: white when applied, transparent after curing
Packaging: cartridge 310mL, foilbag 600 mL

Shelflife:
At least 12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°. Protect against frost!

Surfaces:
Type: all porous building surfaces, anodized aluminium and ceramic tiles
State of Surface: clean, dry, free of dust and grease
Preparation: prepare very porous surfaces with diluted Transpacryl (1 part Transpacryl and 2 parts water)

We recommend a preliminary compatibility test.

Joint Size:
Minimum Width: 5mm
Maximum Width: 10mm
Minimum Depth: 5mm
Recommandation: jointh depth = joint width

Applying the sealant:
Method: Apply the sealant by means of a handheld or pneumatic caulking gun. Smoothen the sealant with a filling-knife.
Application temperature: +5°C to +30°C, do not apply when rain or frost are imminent
Clean: Uncured Transpacryl may be removed from tools with water. Cured sealant must be removed mechanically.
Finishing: with soapy water
Repair: with Transpacryl

Health- and safety recommendations:
Apply the usual industrial hygiene.
Consult the label for more information.

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Remarks:

- Do not use in applications where continuous water immersion is possible.
- Do not apply when rain or frost is imminent
- Transpacryl can be painted over with most paints.
- The paint should be sufficiently elastic to be applied on a plasto-elastic sealant.
  A preliminary test is recommended.

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